

Nuclear Energy

Nuclear Energy Past, Present and Future

Sal Golub Associate Deputy Assistant Secretary for Nuclear Reactor Technologies Office of Nuclear Energy

Purdue University October 16, 2014



Outline

- History of nuclear energy development
- Nuclear energy today
- Challenges to nuclear energy expansion
- DOE's research and technology development
- Nuclear energy in space
- Building a clean energy future
- Conclusions



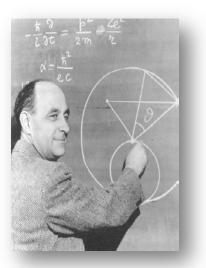
The Early Years

Nuclear Energy

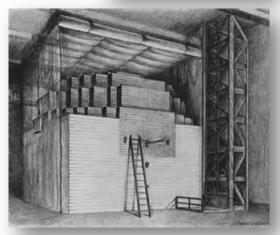
1939 – Uranium atom split in Germany and fear that Germany was working on an atomic bomb

- Einstein signs Leo Szilard Letter to President Roosevelt relaying possibility of chain reaction
- Briggs Committee appointed to study chain reactions





- 1941 Fermi and Szilard suggest possible design for uranium chain reactor
- 1942- First controlled, self-sustaining nuclear chain reaction at University of Chicago



Chicago Pile–1, Dec 2, 1942 at 3:20 pm for 33 minutes



The Early Years (cont.)

Nuclear Energy

1942 – Army Corps of Engineers District "Manhattan Project" at Los Alamos, NM

- Brigadier General Leslie Groves US Army Corps of Engineers
- Scientific research led by Physicist Robert Oppenheimer

Three primary research and production sites

- Los Alamos, NM Weapons research and design laboratory
- Hanford Site, WA Plutonium production
- Oak Ridge, TN Uranium enrichment





1946 – President Harry Truman

- Established Atomic Energy Commission (AEC)
- Argonne National Lab was created as the successor of Metallurgical Lab of Univ. Chicago



The Early Years (cont.)

Nuclear Energy

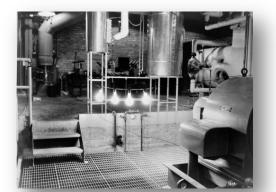
1947 – Atomic Energy Commission (AEC) established

- Lewis Strauss appointed as one of five Commissioners
- 1953 President Eisenhower appoints him as chairman of the AEC



- 1949 Hyman Rickover assigned to dual role as Atomic Energy Commission's Division of Reactor Development and made Director of the Naval Reactors Branch
 - Leads efforts to develop Nautilus and oversee development of Shippingport Atomic Power Station





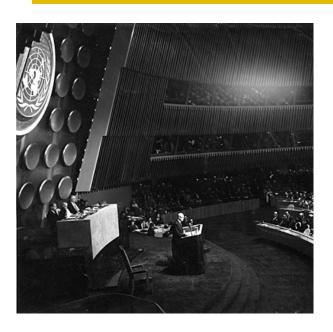
- Experimental Breeder Reactor I (EBR-I) Idaho National Lab
 - December 20, 1951, world's first electricity generated from nuclear power



Atoms for Peace

Nuclear Energy

The First Wave of Nuclear Power Deployment



"Teaceful power from atomic energy is no dream of the future. That capability, already proved, is here - now - today."

President Dwight D. Eisenhower December 8, 1953 United Nations General Assembly



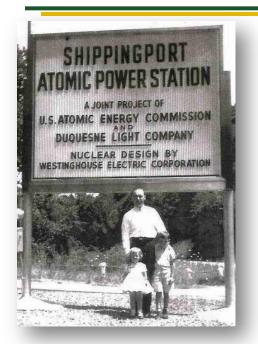
President Eisenhower signs the Atomic Energy Act of 1954

- Private ownership of nuclear reactors
- Leasing of nuclear fuels for private use
- Industrial access to classified data needed for nuclear power development
- Encouraged international development of nuclear power



Nuclear Power "Firsts"

Nuclear Energy



Shippingport Atomic Power Station – World's first full scale nuclear power plant

- 1954 Construction begins
- 1957 Plant becomes operational distributing to the Duquesne Light Company grid



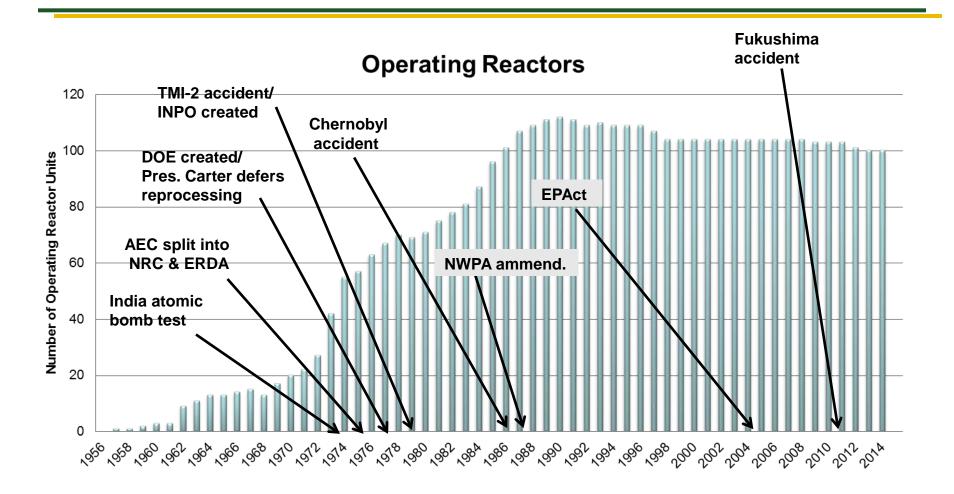
USS Nautilus - World's first operational nuclearpowered submarine

- 1955 USS Nautilus maiden voyage
- 1958 Operation Sunshine, submerged transit to North Pole
- 1979 final voyage





Key Events Influencing Commercial Nuclear Power





United States Committed to "All of the Above" Clean Energy Strategy

Nuclear Energy

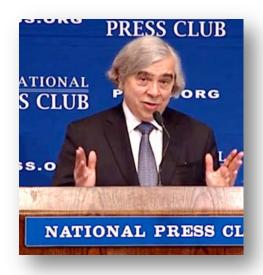


"By 2035, 80% of America's electricity will come from clean energy sources. Some folks want wind and solar. Others want nuclear, clean coal and natural gas. To meet this goal we will need them all."

~2011 State of the Union

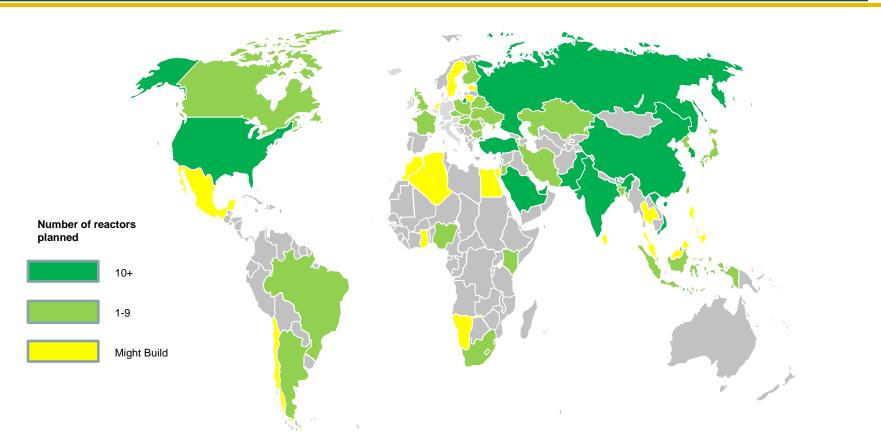
"All-of-the-above is not merely a slogan, but a clear-cut pathway to creating jobs and at the same time reducing carbon emissions, which recently stood at their lowest level in 20 years... President Obama has made clear that he sees nuclear energy as part of America's low carbon energy portfolio. And nuclear power is already an important part of the clean energy solution here in the United States."

> *~Secretary of Energy, Dr. Ernest Moniz at National Press Club, February 19, 2014*





Global Nuclear Projections



- 434 nuclear reactors are operable in 31 countries
- 73 reactors currently under construction in 14 countries
- More than 300 reactors are proposed in 36 countries over the next 15 years
 - --- World Nuclear Association as of June 1, 2014



Role of U.S. Department of Energy for Sustainable and Innovative Nuclear Energy

Nuclear Energy

Conduct Research, Development, and Demonstration to:

- Reduce technical risk
- Reduce financial risk and improve economics
- Reduce regulatory risk
- Used fuel management
- Minimize the risks of nuclear proliferation and terrorism
 - **Foster international and industry collaboration**





Potential Challenges to Global Nuclear Power Expansion

- Safety / Public Acceptance
- Economics
- Nuclear Waste
- Proliferation risk













Light Water Reactor Sustainability (LWRS) Program

Nuclear Energy

LWRS Program Goal

• Develop fundamental scientific basis to allow continued long-term safe operation of existing LWRs (beyond 60 years) and their long-term economic viability

LWRS program is developing technologies and other solutions to

- Enable long term operation of the existing nuclear power plants
- Improve reliability
- Sustain safety

LWRS focus areas

- Materials Aging and Degradation
- Advanced Instrumentation and Controls
- Risk-Informed Safety Margin Characterization
- Reactor Safety Technology





Status of New Builds in U.S.

Nuclear Energy

First new reactors being built in U.S. in 30 years

V.C. Summer Units 2 & 3

- Substantial Completion forecast:
 - Unit 2 (late 2018/early 2019)
 - Unit 3 (12 months after Unit 2)
- Cost per unit (\$4.5 billion 2007 \$) pending adjustment

Vogtle Units 3 & 4

- Commercial operations Unit 3 (2017) & Unit 4 (2018)
- Estimated construction cost \$5.3 billion/unit (CY \$)

"The cost and schedule performance of the new reactors being built in South Carolina and Georgia will be very critical." -Secretary Moniz, April 10, 2014



VC Summer Unit 2 – SCE&G



Vogtle Unit 4 - Georgia Power Company



Government Incentives for Nuclear

Nuclear Energy

Standby Support Delay Risk Insurance

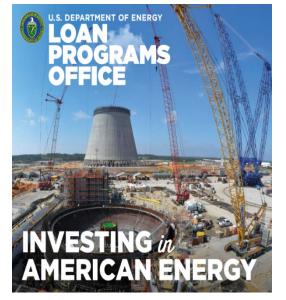
 Designed to reduce risk of licensing delays caused by NRC failing to meet its own schedules or by certain litigation

Production Tax Credit

- Provides \$0.018/kWh with a maximum of \$125M per year per each 100MW allocated for 8 years
- Only those plants that began construction by 2014 and placed into service by 2021 are eligible

Loan Guarantees

- Reduces cost to build a nuclear power plant by reducing the cost of financing
- In February 2014, DOE provided \$6.5 B in guarantees to support the construction of Vogtle Units 3 and 4 in Georgia
- In September, DOE announced plans for another \$12.6B in guarantees for advanced nuclear reactors; small modular reactors; uprates and upgrades at existing facilities; and advanced nuclear facilities for the front-end of the nuclear fuel cycle





Accident Tolerant Fuel Behavior

Nuclear Energy

Improved Reaction Kinetics with Steam

- Heat of oxidation
- Oxidation rate

Improved Fuel Properties

- Lower operating temperatures
- Clad internal oxidation
- Fuel relocation / dispersion
- Fuel melting

High temperature during loss of active cooling

Slower Hydrogen Generation Rate

- Hydrogen bubble
- Hydrogen explosion
- Hydrogen embrittlement of the clad

Improved Cladding Properties

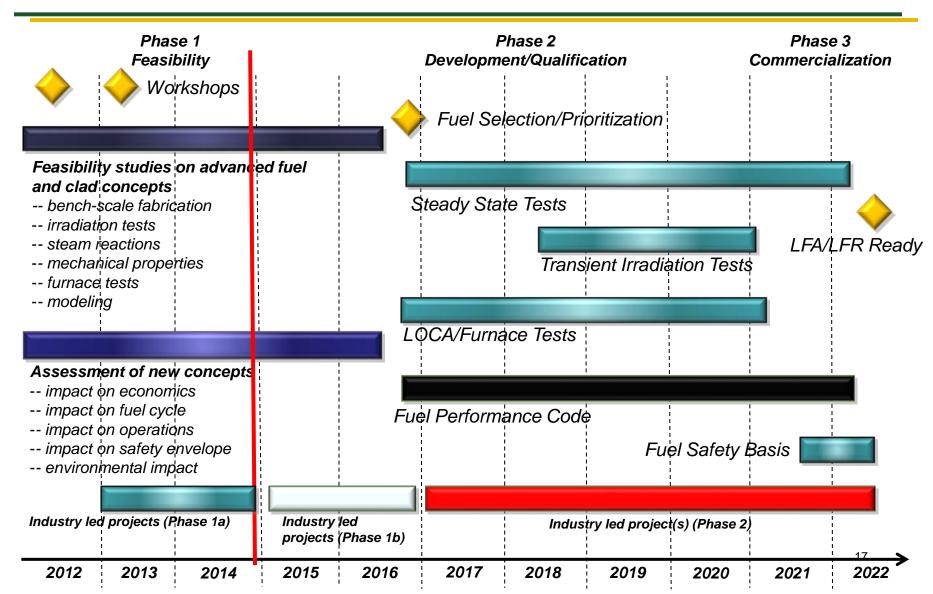
- Clad fracture
- Geometric stability
- Thermal shock resistance
- Melting of the cladding

Enhanced Retention of Fission Products

- -Gaseous fission products
- -Solid/liquid fission products



RD&D Strategy For Enhanced Accident Tolerant Fuels – 10 Year Goal





Advanced Fuels – Industry Teams

Nuclear Energy

AREVA

- Develop coated Zr-alloy cladding for improved accident performance
- Increased fuel pellet conductivity: Fuel with reduced stored energy that must be accommodated during DBE
- Additives achieved:
 - SiC powder or whiskers
 - Diamond
 - Chromia dopant

Coatings



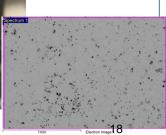
GE

- Develop advanced ferritic/martensitic steel alloys (e.g., Fe-Cr-Al) for fuel cladding to improve behavior under severe accident scenarios
- Objectives:
 - Characterize candidate steels
 - Study tube fabrication methods, neutronics, fuel economy, thermo-hydraulic calcs, reg approval path
 - Initiate ATR testing with UO₂ and two cladding materials.

Westinghouse

- Develop and test cladding concepts: SiC and SiC ceramic matrix composites; coated Zr alloys
- High density/high thermal conductivity fuel pellets (e.g., uranium nitride/silicides)
- First batch of U₃Si₂ pellets were sintered using finely ground powder
- Pellets were pressed using pressures of 6,000-10,000 psi and sintered at temperatures of 1400°C







Small Modular Reactors

Nuclear Energy

SMRs: reactor units with less than 300 MWe and are able to have large components or modules fabricated remotely and transported to the site for assembly.

Potential Benefits

- Enhanced safety and security
- Reduced capital cost makes nuclear power feasible for more utilities
- Shorter construction schedules due to modular construction
- Improved quality due to replication in factory-setting
- Meets electric demand growth incrementally
- Regain technical leadership and advance innovative reactor technologies and concepts

Potential Markets

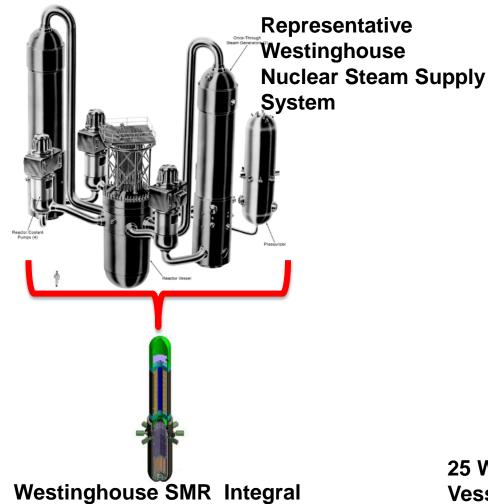
- Domestic and international utility markets
- Non-electrical (process heat/desalination) customers



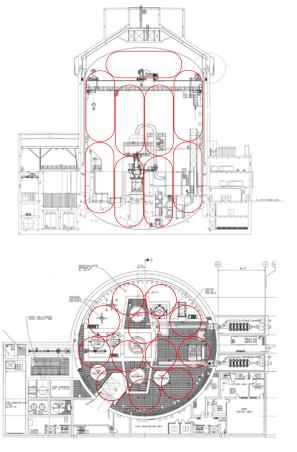


Size Comparison of Conventional Large LWR and SMR

Nuclear Energy



Nuclear Steam Supply System



25 Westinghouse SMR Containment Vessels fit into single AP1000 Containment Vessel



Nuclear Energy

SMR Licensing Technical Support Program

- Major challenge for commercialization is completing the NRC licensing process
- In 2012, DOE initiated the SMR Licensing Technical Support program – Currently a 6 year/\$452 M program
- Accelerate commercial SMR development through public/private arrangements
 - Deployment as early as 2022
 - **Exploring additional mechanisms for SMR fleet deployment**



"I believe small modular reactors could represent the next generation of nuclear energy technology, providing a strong opportunity for America to lead this emerging global industry."

-- Secretary of Energy, Dr. Ernest Moniz



Nuclear Energy

Status of SMR Licensing Technical Support Program

<u>B&W mPower America</u>

- Cooperative Agreement established with team consisting of B&W, Bechtel, and TVA in April 2013
- Initial DOE commitment of \$115 M through Nov 2014
- DOE is working with B&W to establish a path forward for the mPower project

<u>NuScale Power</u>

- Selection of NuScale announced on December 12, 2013
- Cooperative Agreement signed May 27, 2014
- DOE to fund up to \$217 M for NuScale SMR development
- DCA submittal currently planned for 2nd half of 2016

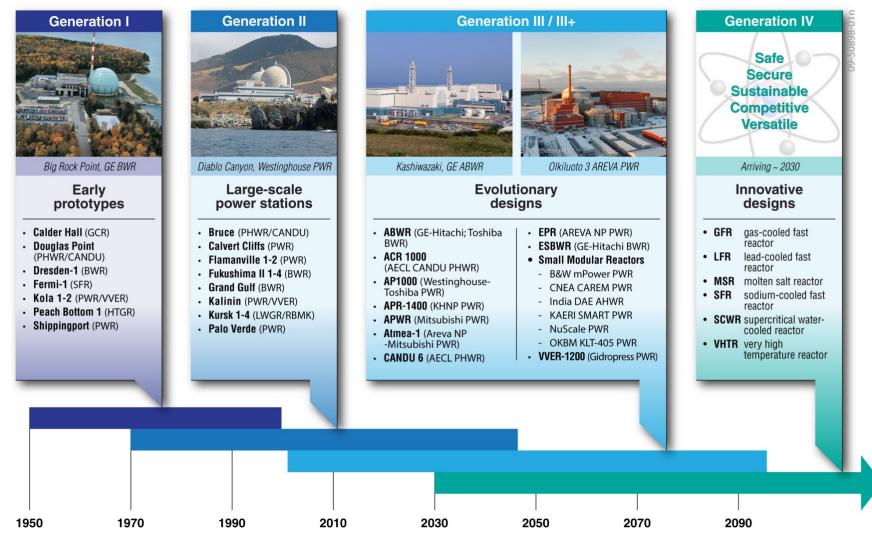








Overview of Reactor Developments



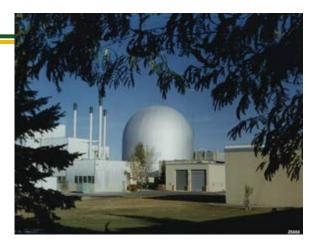


Sodium Fast Reactor Development

Nuclear Energy

Experimental Breeder Reactor - II

- 62.5 MWt, pool-type, sodium-cooled fast reactor
- Successfully operated over 30 years from 1964 to 1994



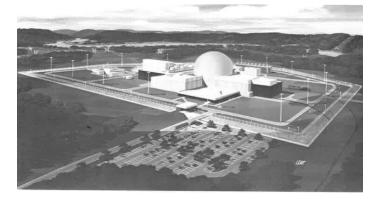


Fast Flux Test Facility

- 400 MWth sodium-cooled fast test reactor, located at Hanford, WA
- World class testing capabilities, operated from 1982-1992

Clinch River Breeder Reactor

- 1000 MWth commercial prototype SFR
- Project started early 1970s
- Terminated in 1983 by Congress





High Temperature Gas Cooled Reactor Technology Development

Nuclear Energy





High Temperature Materials Characterization, Testing and Codification

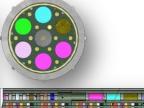


Irradiation, and Safety



Graphite Characterization, Irradiation Testing, **Modeling and Codification**

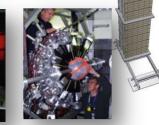


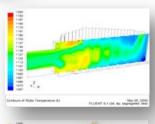


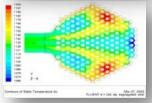


Design and Safety Methods Development and Validation











Space and Defense Power Systems

Nuclear Energy

Programmatic Goals

- Design, develop, build and deliver radioisotope power systems for space exploration and national security applications
- Support research, development and design of fission power systems for space exploration and national security needs

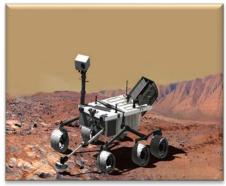
Benefits

 Enable NASA and national security missions in locations and environments where other power systems such as chemical batteries and solar power systems do not work

Long history of use in space

- First launched in 1961, used safely and reliably on 28 missions for over 50 years
- Enabled exploration of Moon, Mars, Venus, Jupiter, Saturn, Uranus, Neptune and the Sun.
- And since August of 2012, we have been exploring interstellar space with the Voyager 1 spacecraft launched 37 years ago









Radioisotope Power Systems

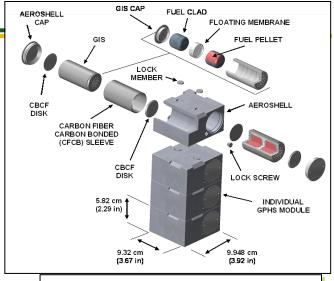
Nuclear Energy

Basic Features

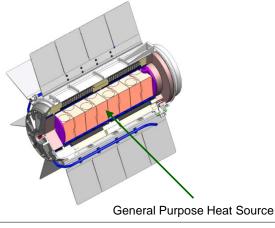
- General Purpose Heat Source Module
- Plutonium-238 heat from alpha decay, easily shielded
- High-strength cladding to encase the fuel
- Layers of graphite components for insulation and impact protection
- Each module provides ~250 Wth
- Convertor heat to electricity
 - All systems flown to date have used thermoelectric conversion
 - Also exploring dynamic conversion for higher efficiency

Multi-Mission Radioisotope Thermoelectric Generator

- Current design operates in vacuum of space and Mars atmosphere
- Uses eight GPHS modules to produce ~115 W e
- First used on Mars Curiosity Rover in 2011



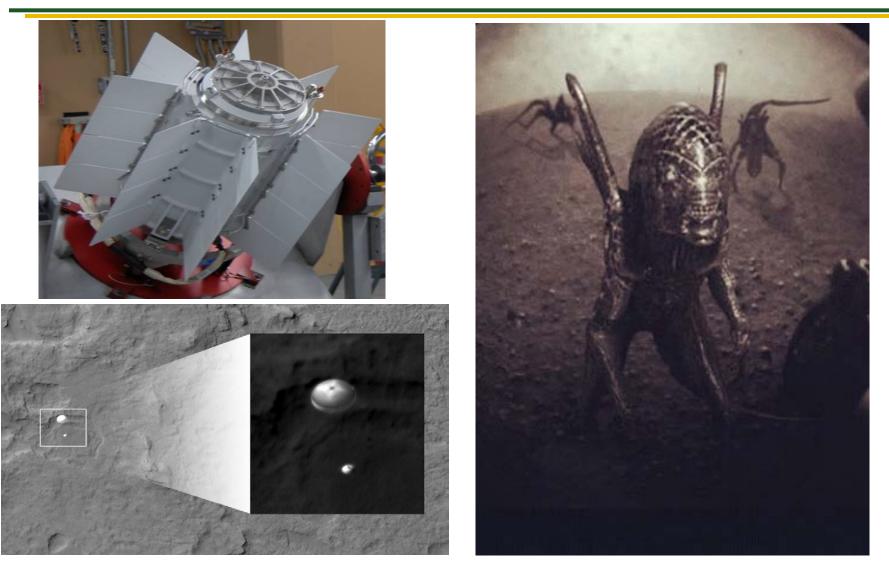
General Purpose Heat Source Module



Multi-Mission Radioisotope Thermoelectric Generator



Mars Science Laboratory





National Laboratory Support to Nuclear Energy





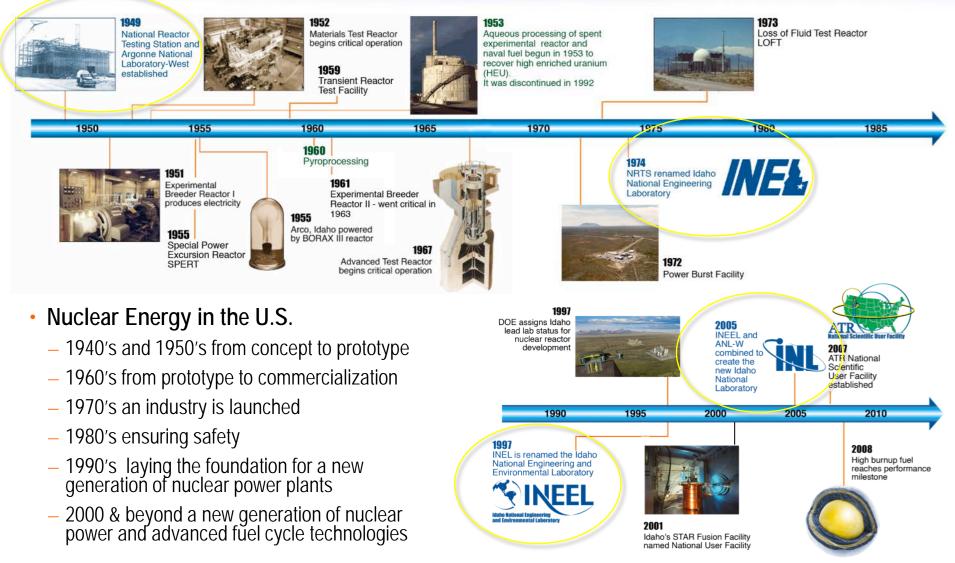








Idaho National Lab History





Nuclear Energy Leadership – A Key Component in A Robust Clean Energy Future

Optimized Use of LWRs

- Plant Sustainability
- Used Fuel Disposition
- Accident Tolerant LWR Fuels

Optimization of Nuclear Systems in The Modern Context

- Improved economics, safety, security and nonproliferation
- Advanced Designs, Fuels, and Fuel Cycles
- Process Heat Applications
- Hybrid Energy Systems/Load Following

Rapid Translation of Innovation to Industry

- Engineering-scale High-performance Computing
- User Facilities
- Knowledge Centers
- Risk-informed Safety Approaches



Argonne's Nuclear Program Builds on its Pioneering Achievements

 First controlled chain reaction 	CP-1 (U. of Chicago)
 First electricity generation from nuclear energy First use of plutonium as fuel First demonstration of breeding 	EBR-I
 First prototype BWR power plant 	EBWR
 First close coupling of reactor operation and fuel recycling 	– EBR-II

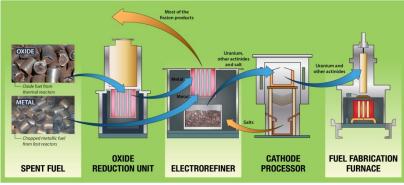
- First demonstration of fast reactor inherent safety
- Development of metallic fast reactor fuel
- Development of pyroprocessing for nuclear fuel recycle



Chicago Pile 1 (CP-1)



Experimental Breeder Reactor No. 1 (EBR-I)



Argonne's Pyroprocessing Technology



Experimental Breeder Reactor No. 2 (EBR-II)

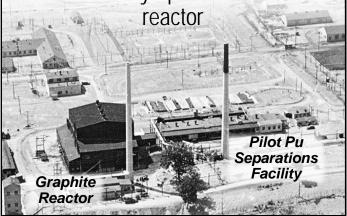


Experimental Boiling Water Reactor

32

Oak Ridge National Laboratory was founded in 1943 to Develop and Pilot World's First Nuclear Fuel Cycle

The Clinton Pile was the world's first continuously operated nuclear



Chemical processing techniques were developed to separate plutonium from irradiated fuel

X-10 Manhattan Project Mission:

- Pilot reactor-based plutonium production
- Pilot Pu separation from irradiated fuel
- Training Hanford staff
- Fission, reactor, separations R&C

Success led to an expanded mission of basic and applied research:

- Science and engineering for nuclear power
 - Materials and fuels
 - Separations chemistry
 - Reactor safety and technology
- Development of neutron scattering
 - Nobel Prize in Physics
- Development, production, and distribution of radioisotopes for medicine and research
 - Birth of a billion dollar industry

Oak Ridge National Laboratory's Key Contributions to Nuclear Energy Development

ORNL's Thirteen Innovative Nuclear Reactors



4 Murray W. Rosenthal, An Account of Oak Ridge National Laboratory's Thirteen Nuclear Reactors, ORNL/TM-2009/181

Reactor Technology

- Lab Director Weinberg patented LWR
- First proof of electricity generation (1948)
- First zero-power LWR (LITR)
- First Molten Salt Reactor (1954)
- First use of U-233
- Advanced Reactors (gas-cooled reactor, fast breeder reactor development)

Separations

- Development of Purex process
- Development of Thorex process
- Fluorination processing

Reactor Safety

- Criteria for avoiding vessel pressurized thermal shock
- Understanding zirconium-alloy clad behavior in accidents
- Investigation of BWR severe accident phenomena

Radioisotopes

- HFIR and REDC developed to produce heavy elements (Cf and above)
- Medical isotopes
- Stable isotopes



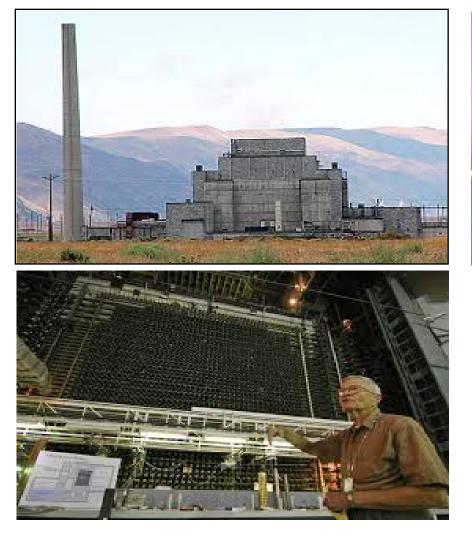
Landmark Reactor Projects at the Hanford Site



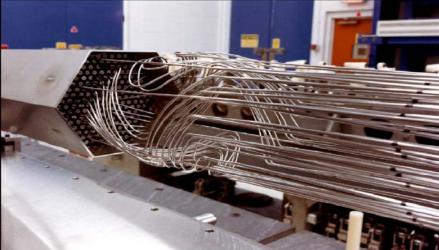
Proudly Operated by Battelle Since 1965

B Reactor- 1st large scale nuclear reactor

Fast Flux Test Facility







Unique Testing Capability



Impact Testing



F4 Crash Test



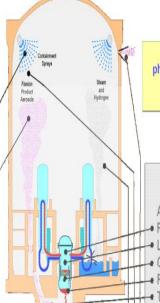
Fire Testing and Modeling

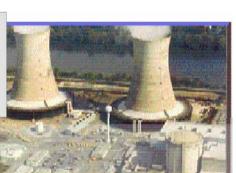


1/4-Scale Prestressed Concrete Containment Vessel Failure Test

Nuclear Safety

Modeling and Analysis of Severe Accidents in Nuclear Power Plants





Sandia National

Laboratories

Severe accident codes are the "Repository" of phenomenological understanding gained through NRC and International research performed since the TMI-2 accident in 1979

Integrated models required for self consistent analysis

\mathbf{i}	Important Severe Accident Phenomena	LCOR NTAIN TORIA
	Accident initiation	
	Reactor coolant thermal hydraulics	
	- Loss of core coolant	
	- Core meltdown and fission product release	17
	Reactor vessel failure	
	- Transport of fission products in RCS and Containment	
· · · · · · · · · · · · · · · · · · ·	 Fission product aerosol dynamics 	-
	Molten core/basemat interactions	-
	Containment thermal hydraulics	
L	Fission product removal processes	
	 Release of fission products to environment 	
	• Engineered safety systems - sprays, fan coolers, etc	
	lodine chemistry, and more	

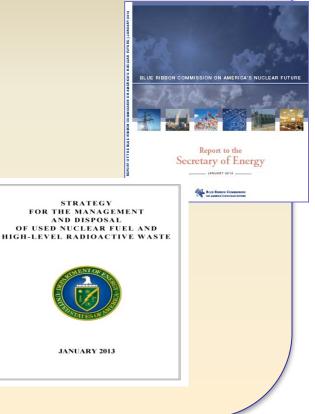


Summary of the Administration's UNF and HLW Strategy

Nuclear Energy

- Response to the final report and recommendations made by the Blue Ribbon Commission on America's Nuclear Future
- 10-year program of work that:
 - Sites, designs, licenses, constructs and begins operations of a pilot interim storage facility
 - Advances toward the siting and licensing of a larger interim storage facility
 - Uses a consent-based siting process
 - Geologic repository operational by 2048

http://energy.gov/downloads/strategy-management-and-disposalused-nuclear-fuel-and-high-level-radioactive-waste





M

OAK RIDGE

Plii

EPRI

(Westinghouse

TVA

Los Alamos

Advanced Modeling and Simulation

Nuclear Energy





Building a Virtual Reactor to Address Industry Defined Challenge Problems

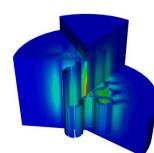
NEAMS

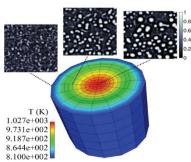
lational

NC STATE UNIVERSITY

NUCLEAR ENERGY ADVANCED MODELING & SIMULATION PROGRAM

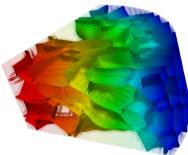






Advanced predictive capability

- mechanistic descriptions of key phenomena
- Simulating phenomena at the appropriate resolution and fidelity
- Coupling multiple phenomena where they compete in real world conditions





Nuclear Energy University Programs

Nuclear Energy

- Competitive process for awarding R&D, infrastructure and scholarships/fellowships
- Integrated Research Projects
 - Multi-University teams
 - Significant scope/budget
- Since FY09, we have awarded
 \$343M to 97 schools in 38 States
- Awards to Purdue University total \$5,822,912
 - R&D projects \$3,761,100
 - Infrastructure \$1,576,812
 - Scholarships/Fellowships \$485,000







International Cooperation





- *2
- *
- •
- •







- DOE supports technical collaborations through bilateral Action Plans, Working Groups, and the International Nuclear Energy Research Initiative
- Bilateral:
 - Peaceful Uses of Nuclear Energy Agreements (123 Agreements)
 - R&D Agreements
 - International Nuclear Energy Research Initiatives (I-NERIs)
 - Memoranda of Understanding (MOUs)

Multilateral:

- International Framework for Nuclear Energy Cooperation (IFNEC)
- Generation IV International Forum (GIF)
- International Atomic Energy Agency (IAEA)
- International Project on Innovative Nuclear Reactors and Fuel Cycles (INPRO)
- Nuclear Energy Agency (NEA)





Conclusion

Nuclear Energy

- Nuclear power is an essential element of our energy mix
- Several factors can inhibit the future growth of nuclear energy
- DOE is working with the NRC, industry, academia and international partners to overcome these challenges
- Expanding nuclear energy can help achieve the Administration's clean energy goals

"President Obama has made clear that nuclear energy is an important part of our all-of-the-above energy strategy."

"In partnership with our nuclear industry, the U.S. Government is supporting the deployment of passively safe reactors both in the United States and around the world."

> U.S. Secretary of Energy, Dr. Ernest Moniz September 2014 Vienna, Austria





Useful Websites for Additional Information on Nuclear Energy

Nuclear Energy

DOE Home Page - <u>http://energy.gov</u>

- DOE Nuclear Energy (NE) Page <u>http://energy.gov/ne/office-nuclear-energy</u>
- US Energy Information Administration http://www.eia.gov
- American Nuclear Society (ANS) http://www.ans.org/
- International Atomic Energy Agency (IAEA) http://www.iaea.org
- US Nuclear Regulatory Commission http://www.nrc.gov
- Nuclear Energy Agency http://www.oecd-nea.org
- Generation IV International Forum http://www.gen-4.org
- Nuclear Energy Institute http://www.nei.org
- Idaho National Laboratory -
- https://inlportal.inl.gov/portal/server.pt/community/home/255

Backups



FY 2015 Congressional Request Funding Summary

Nuclear Energy

	(Dollars in Thousands)	
	FY 2014 Enacted ^a	FY 2015 Request
Integrated University Program	5,500	0
SMR Licensing Technical Support	110,000	97,000
Supercritical Transformational Electric Power Generation		27,500
Reactor Concepts RD&D	112,822	100,540
Fuel Cycle R&D	186,205	189,100
Nuclear Energy Enabling Technologies	71,109	78,246
Radiological Facilities Management	24,968	5,000
International Nuclear Energy Cooperation	2,496	3,000
Idaho Facilities Management	196,276	185,910
Idaho Safeguards and Security	94,000	104,000
Program Direction	90,000	73,090
Adjustments	-5,000 ^b	
Total, Nuclear Energy	888,376	863,386

a) Reflects application of \$814,100 rescission as identified within section 317 of Public Law 113-76.

b) Use of Prior Year Balances.



Nuclear Energy Plays an Important Role in US Energy Supply

Nuclear Energy

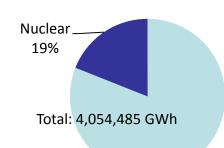
Nuclear power is a clean, reliable base load energy source

- Provides 19% of U.S. electricity generation mix
- Provides 61% of U.S. emission-free electricity
- Avoids about 700 MMTCO2 each year
- Helps reduces overall NOx and SOx levels

U.S. electricity demand projected to increase ~28% by 2040 from 2011 levels

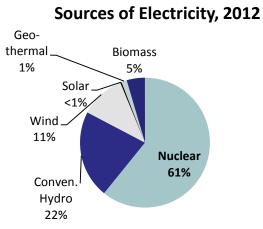
99 GWe nuclear capacity - 100 operating reactors

- Fleet maintaining close to 90% average capacity factors
- Most expected to apply for license renewal for 60 years of operation



Electricity Production, 2012

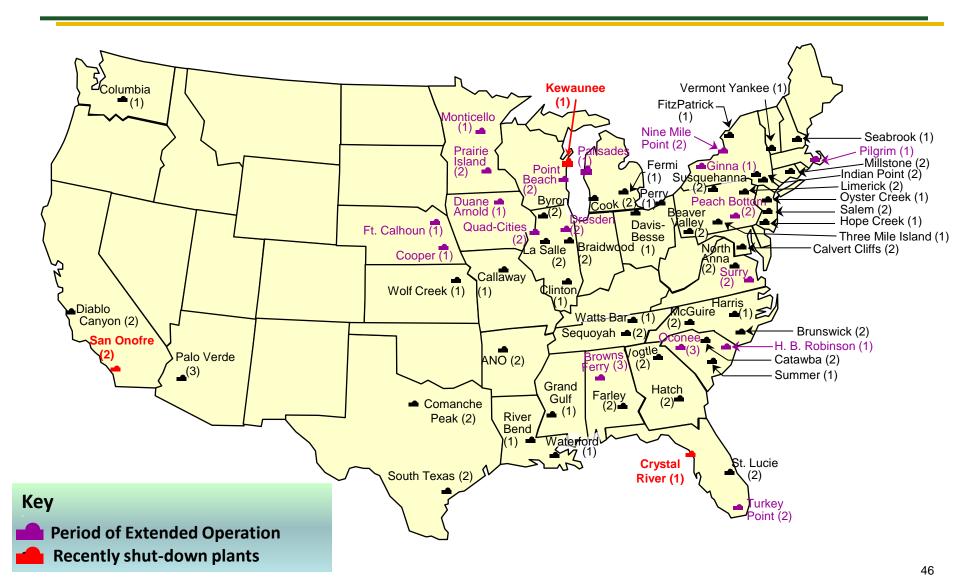
Net Non-Carbon Emitting





U.S. Nuclear Power Plants in Operation

Nuclear Energy

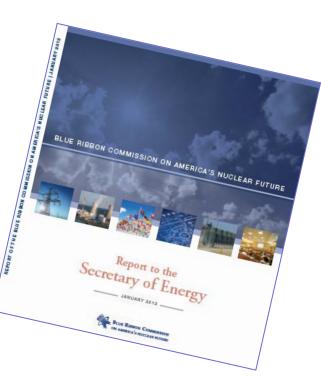




Blue Ribbon Commission Recommendations

Nuclear Energy

- 1. A new, consent-based approach to siting future nuclear waste management facilities.
- 2. A new organization dedicated solely to implementing the waste management program and empowered with the authority and resources to succeed.
- 3. Access to the funds nuclear utility ratepayers are providing for the purpose of nuclear waste management.
- 4. Prompt efforts to develop one or more geologic disposal facilities.
- 5. Prompt efforts to develop one or more consolidated storage facilities.
- 6. Prompt efforts to prepare for the eventual large-scale transport of spent nuclear fuel and high-level waste to consolidated storage and disposal facilities when such facilities become available.
- 7. Support for continued U.S. innovation in nuclear energy technology and for workforce development.
- 8. Active U.S. leadership in international efforts to address safety, waste management, non-proliferation, and security concerns.





Public Support Increases

Nuclear Energy

Figure 1. Percent Who Favor and Oppose Nuclear Energy: 1983 to 2013

"Overall, do you strongly favor, somewhat favor, somewhat oppose, or strongly oppose the use of nuclear energy as one of the ways to provide electricity in the United States?"

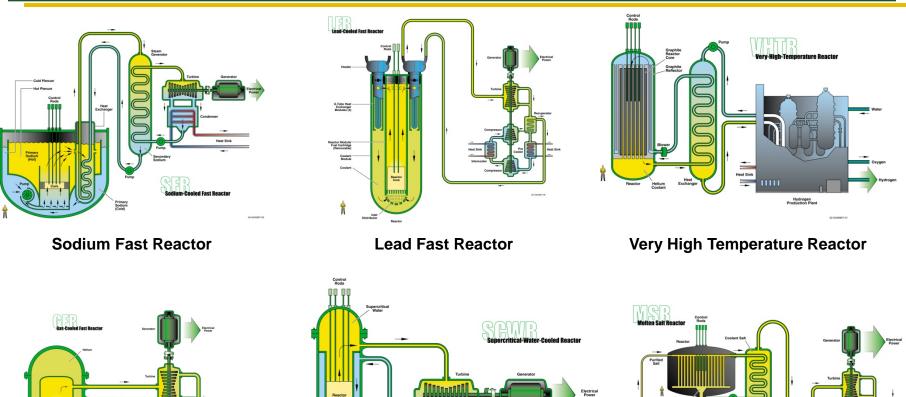


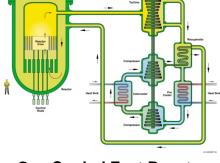
Nuclear Energy Institute-commissioned national public opinion surveys from 1983 to 2013



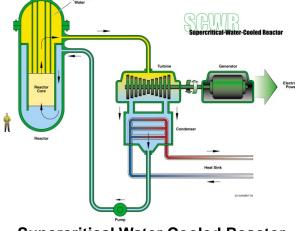
Generation IV Reactor Concepts

Nuclear Energy





Gas Cooled Fast Reactor



Supercritical Water Cooled Reactor

Molten Salt Cooled Reactor

Freeze



Fuel Cycle Research and Development: an Integrated Approach

Nuclear Energy

Front End



Uranium Resources

- Conventional production
- Innovative approaches
- U Seawater



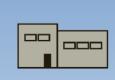
Fuel Fabrication

- Safety enhanced LWR fuel
 Accident tolerance
- Higher performance
 Improved

burnup

▆▆▆▆▆

Reactors



Interim Storage

- Evaluating extended time frames
- Transport after storage



Back End

Recycle

- Separations
- Recycled
- Secondary waste treatment



Disposal

- Alternative geologies
- Alternative waste forms

←-----Safeguards and Security By Design------→

Optimize through Systems Analysis, Engineering, and Integration