
ME 35400 – Machine Design I
Spring 2021: Exam 2
Tuesday, March 30, 2021

Name: _____

Email: _____

Instructions:

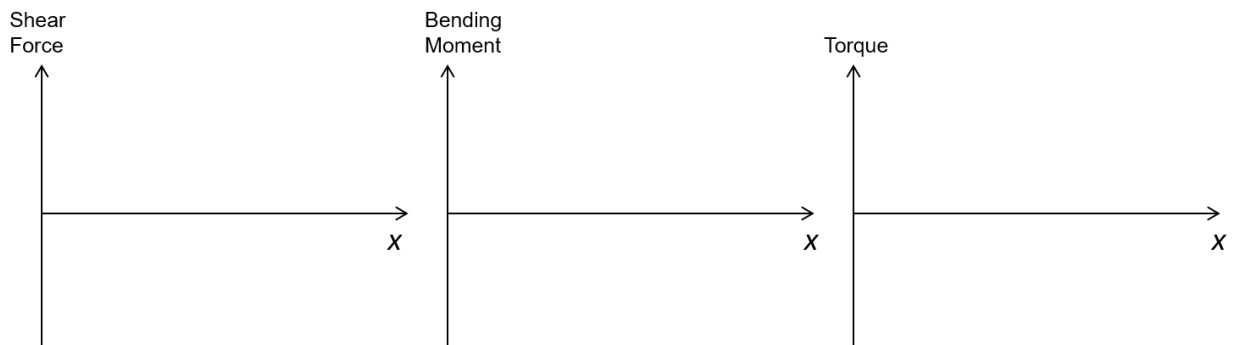
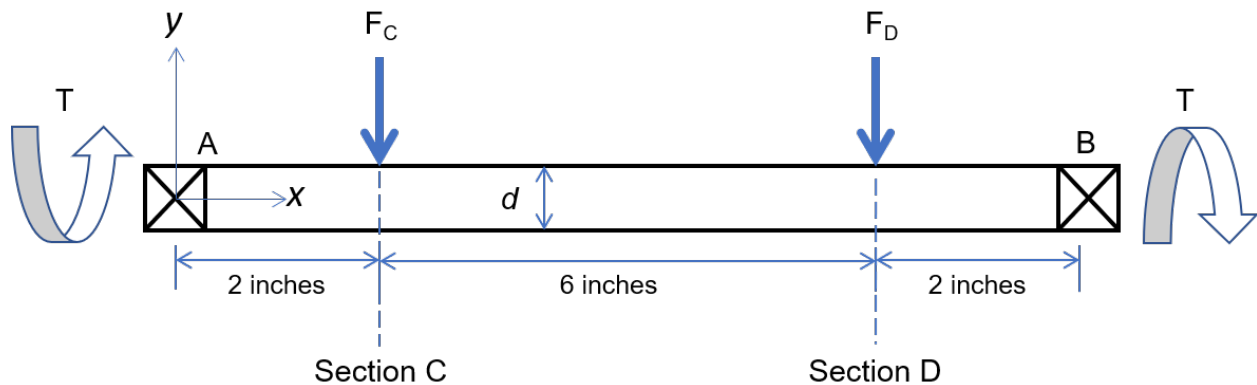
- This is an open book, closed notes exam.
- The use of any online sources, such as Chegg.com is not allowed. Failure to adhere to this will result in a score of 0 on this exam.
- Once completed, please upload a scanned PDF file on Gradescope.

Problem 1 (30 points):

The steel shaft shown below is rotating at 1000 rpm, and is simply-supported at bearings A and B. The shaft has a circular cross-section with an unknown diameter, d . The torque, T , transmitted by the shaft varies from $T_{\min} = -2000$ in-lb and $T_{\max} = +6000$ in-lb. Two constant transverse loads with magnitudes $F_C = 3000$ lb and $F_D = 3000$ lb and directions shown in the figure act on the shaft at sections C and D respectively.

Assume $S_{ut} = 140$ kpsi and $S_y = 120$ kpsi, $S_e = 60$ kpsi (fully corrected). Stress concentration effects at section D are due to features in the shaft for mounting a gear. Assume that the fatigue stress concentration factors for the critical point at section D are $K_f = 1.60$, $K_{fs} = 1.40$.

- Calculate the reaction forces at the bearings A and B.
- Sketch the shear force, bending moment, and torque diagrams for the shaft.
- Calculate the diameter, d , of the shaft for an infinite-life fatigue factor of safety of 2.0 at section D, using the Goodman failure criterion.
- Calculate the diameter, d , of the shaft for a static factor of safety of 2.0 at section D. Include stress concentration for this material.
- Which failure criteria (static or fatigue) governs the design at section D, and why?



Problem 2 (25 points):

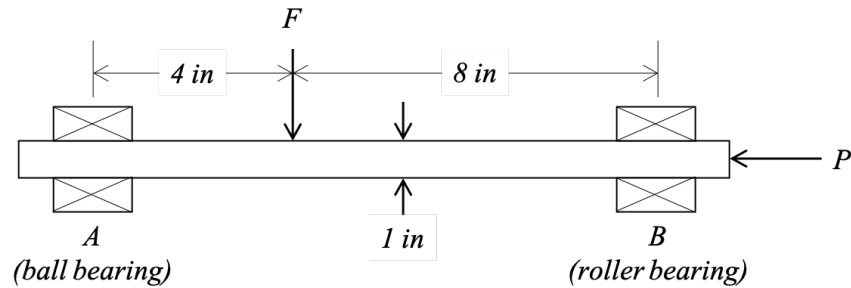
A 1.5 inch diameter shaft transmits a time-varying torque T through a standard rectangular key with a width of $\frac{3}{8}$ inch and a height of $\frac{1}{4}$ inch. The depth of the key-seat in the shaft is $\frac{1}{8}$ inch. The torque T fluctuates between $T_{\min} = +2000$ in-lb and $T_{\max} = +4000$ in-lb.

The material properties of the key are as follows: $S_{ut} = 60$ kpsi, $S_y = 50$ kpsi, and $S_e = 30$ kpsi. The endurance limit S_e is fully corrected and was calculated with $k_c = 1$.

- (i) Draw the free body diagram of the key, and show the planes of shear and crushing failure.
- (ii) Calculate the length of the key required to achieve a *static* factor of safety of 2.0 under *shear failure*.
- (iii) Calculate the length of the key required to achieve a *static* factor of safety of 2.0 under *crushing failure*.
- (iv) Calculate the length of the key required to achieve a *fatigue* factor of safety of 2.0 under *shear failure* using the Goodman criterion.
- (v) Does the key have an optimal aspect ratio? If not, calculate the optimal width of the key, assuming the same height ($= \frac{1}{4}$ inch).

Problem 3 (20 points):

The rotating shaft shown below is supported by a ball bearing at *A* and by a roller bearing at *B*. The ball bearing at *A* supports both a radial load and an axial load, where the axial load is $P = 400$ lbf. The roller bearing at *B* supports a radial load only. The bearings' inner rings rotate.



- (i) For $F = 1800$ lbf, determine the radial force supported by the ball bearing at *A* and the radial force supported by the roller bearing at *B*.
- (ii) Catalog data for a deep groove ball bearing that will be used for bearing *A* are as follow, where the catalog rating life is 10^6 cycles. Determine the bearing life in revolutions for 90% reliability.



Trade No.	For Shaft Dia.	For Housing ID	Wd.	Ring Material	Radial Load Cap., lbs.	
					Dynamic	Static
R16	1"	2"	3/8"	Steel	2,400	1,450

- (iii) The roller bearing at *B* is to have the same life as the the ball bearing at *A* (i.e., the bearing life determined above). Determine the basic dynamic load rating for the roller bearing at *B*, for 90% reliability where the catalog rating life is 90×10^6 revolutions.

Problem 4 (25 points):

Given: A full journal bearing is 2.5 inches long with a l/d ratio of 0.5. The bushing bore has a diameter of 5.005 inches. The load is 525 lbf and the journal speed is 800 rev/min. The operating temperature is 145°F and SAE 40 lubricating oil is used.

Find: Determine the following:

- (a) The Sommerfeld number
- (b) The minimum film thickness, h_o , and the eccentricity of the film, e
- (c) The coefficient of friction, f
- (d) The lubricant side flow rate, Q_s
- (e) The power loss due to friction in units of horsepower (hp)
- (f) The operating temperature is now 180°F. Choose the appropriate SAE grade oil to use in order to keep the power loss due to friction the same as determined above. Justify your answer.